



Various coatings are provided per customer specifications



Greer's on-site sandblast and paint facility



Greer can deliver or customers can will call their orders. (Business deliveries only)



We stock a selection of common size tanks for immediate delivery



Our facility has the capability of fabricating tanks up to 50,000 gallons

PLANT INFORMATION

No matter where you are in the Northwest or what your tank or steel fabrication needs, Greer has the knowledge, expertise, resources and facilities to get the job done. Greer's certified, on-staff welding inspectors and quality control program, ensures that no details of your project have gone unnoticed. Greer's three locations and their fleet of delivery vehicles, allow the coverage and mobility to meet your requirements quickly and economically. In addition, Greer's Lakewood facility serves the Alaskan coastal communities, which are only accessible by water. Each of Greer's facilities is uniquely qualified to meet your tank and steel fabrication needs.

FAIRBANKS

Capabilities:

Tank Fabrication: Commercial and Residential Steel and Module Fabrication Facility Steel Warehousing and Processing Beam Line and Structural Processing Plastic Rotational Welding Water Jet Machine

ANCHORAGE

Capabilities:

Tank Fabrication: Commercial and Residential Steel Warehousing and Processing Steel Processing Steel Fabrication Water Jet Machine

LAKEWOOD

Capabilities:

Tank Fabrication: Commercial and Residential Sandblast and Painting Steel and Aluminum Fabrication Steel Warehousing and Processing Steel Processing Plasma Cutting Tig Welding, all processes



Plant and Equipment Information:

½ x 10-foot plate shear
¾ x 8-foot plate rolls
2 - 10-ton bridge cranes
450-ton press brake
15,000 square foot facility with 7-acre yard
9,500 square foot facility with 2-acre yard
Sandblasting and Coating capabilities

Plant and Equipment Information:

½ x 12-foot plate shear
2 - 10-ton bridge cranes
400-ton press brake
14,000 square foot facility with 2-acre yard
Sandblasting and Coating capabilities

Plant and Equipment Information:

3/4 x 12-foot Plate Shear **10**-foot x 1" Hydraulic Plate rolls $1/2 \ge 12$ -foot initial Pinch rolls 3/4 x 8-foot Pyramid rolls 2—15-ton bridge cranes 3 – 10-ton bridge cranes 1—5-ton bridge crane CNC 350- ton Cincinnati Press brake Flow 6 x 12 Dynamic Waterjet, 87,000 psi Motoman 4x4 Robotic Welder Angle rolls (pipe, square tube) Circle shear and Head Flanger Roundo Hydraulic Shape Rolls Pipe threading capabilities CNC Plasma Cutter Galvanizing available 30-ton mobile Crane 15-ton Forklift 3,000 sq. ft. Sandblasting and Coating facility 24,000 sq. ft. facility with 3-acre yard

FABRICATION/WELDING PROCESSES

CUSTOM FABRICATED & STRUCTURAL STEEL



Since the early 1950's, Greer has been fabricating tanks for commercial, residential and industrial needs. Our tanks are fabricated to conform to many codes and standards including U.L. and STI.

Greer specializes in quality fabrication, competitive pricing, timely delivery and is known for their continued excellence in safety by the STI Board of Directors. Let us be your single source that delivers exactly what you want.

Our fabricators can bend, cut, roll and fabricate all your structural steel projects. Some products include: handrails, guardrails, ladders, platforms, ramps and stairways.

Upon completion of fabrication and testing, all products can be painted and/or coated to your specification.

WELDING PROCESSES & TECHNIQUES

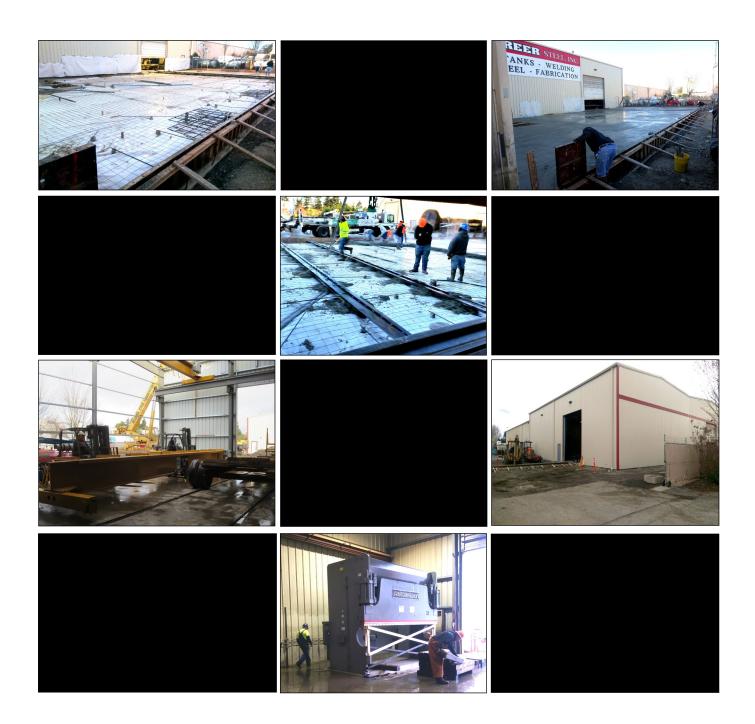


Greer's welding processes include: Submerged Arc Weld (SAW), Flux Cored Arc Welding (FCAW), Gas Metal Arc Welding (GMAW), Gas Tungsten Arc Welding (GTAW), Shielded Metal Arc Welding (SMAW) and Resistance Spot Welding (RSW).

Our technologies include: Fireguard®, Flameshield® F921®, sti-P3®, Generator Base Tanks®, UL2085, UL142, UL80 and UL58 tanks.

These processes and techniques are used in the fabrication of carbon steel, stainless steel or aluminum.

Expanding in the Summer of 2015, Greer added an additional 4,000 square feet of floor space to our fabrication facility. We also constructed a new building which encompasses our new "State of the Art", 3,000 square feet, Sandblast and Paint Facility.



BLAST/ FINISH / PAINTING



Blast/Finish/Painting Capabilities:

- 3,000 sq. ft. of Blast and Paint Area •
- Full Blast Recovery System •
- Heated Spray Booth
- Customization and Detail services •

Approved Coatings For:

- Tanks (Industrial and Marine) •
- Structural Steel
- Casings
- Piping





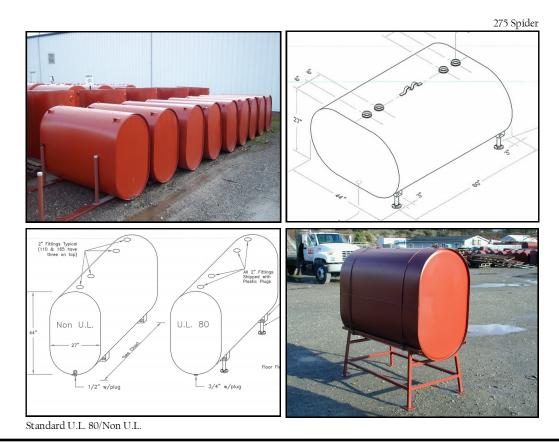
STANDARD FEATURES

- 3/4" threaded opening on the bottom of UL tanks.
- 1/2" threaded opening on the bottom of Non UL tanks.
- 3 or 4 2" threaded openings on top.
- Exterior of each tank is chemically cleaned and coated with primer; no interior coating.
- Heavy-duty 1-1/4" pipe threaded leg attachments.
- Optional leg kit and/or accessory kits are available for additional charge
- We stock all necessary equipment needed for installation

U	L-80 OBR		KS	
	Heads/ Shell			
GALLONS	Gauge	DIA	LGTH	WGHT
110 GAL	12/12	27" X 44"	24"	160#
165 GAL	12/12	27" X 44"	36"	205#
220 GAL	12/12	27" X 44"	48"	250#
275 GAL	12/12	27" X 44"	60"	285#
275 W/HANDLE	12/12	27" X 44"	60"	287#

1	NON-UL	OBROUND '	FANKS	
	Heads/ Shell			
GALLONS	Gauge	DIA	LGTH	WGHT
110 GAL	12/14	27" X 44"	24"	115#
165 GAL	12/14	27" X 44"	36"	145#
220 GAL	12/14	27" X 44"	48"	178#
275 GAL	12/14	27" X 44"	60"	205#
275 SPIDER*	12/14	27" X 44"	60"	285#

*Spider tanks are available in all sizes as special order



Fairbanks, AK—Anchorage, AK—Lakewood, WA

OBROUND ACCESSORY KIT

- 4 ea.—1-1/4" x 6" Galv. Pipe Nipple (Legs) Part # PFN1146G
- 4 ea.—1-1/4" Galv. Floor Flange—Part # FF125G
- Morrison Fig: 155 2" Double Outlet Tee Vent—Part # VCT2
- 2" x 6" Galv. Riser Pipe for Vent—Part # PFN26G
- Krueger Sentry H-2-44 Liquid Level Gauge—Part # STGH244
- Duplex Bushing w/Brass 2" x 3/8 x3/8—Part # PFT238BG
- Morrison Fig: 179 2" Hinged Aluminum Lockable Fill Cap—Part # FC2AM

Tank stands may also be purchased as an optional item. Greer stocks 24" and 48" tank stands, but can fabricate any size needed.



Typical "Obround" tank kit includes basic accessories for home heating tank installation

ABOVE GROUND CYLINDRICAL SINGLE-WALL UL TANKS

ABOVE GROUND UL-142 TANKS—STANDARD FEATURES:

- UL-142 tanks are equipped with 3", 4", 6", 8" or 10" Emergency Vent opening for primary tank. • (sized per UL requirements). Sizes dependent on project specifications.
- Openings are female national pipe thread (FPNT). •
- Includes 1-1/4" flange for gravity flow w/plug. •
- Tanks larger than 76" in diameter are supplied with 18" manhole per UL-142 specifications.
- Tanks are designed for stationary use and require a support structure. Call for details. •
- Exterior paint is red oxide or gray shop coat primer. Interior is unpainted. •

OPTIONAL FEATURES:

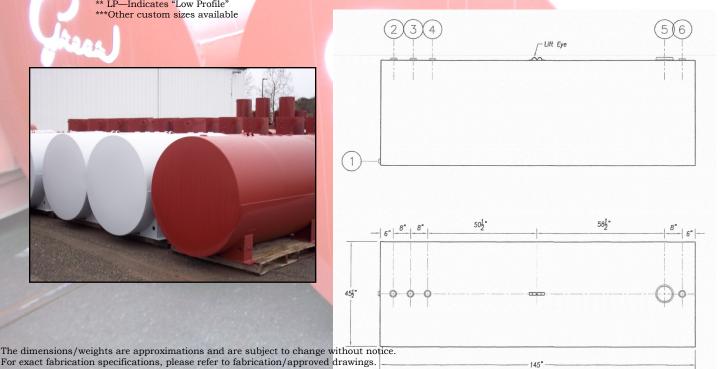
- Gravity fitting *
- * OSHA ladders and catwalks
- * Overfill catch basins
- Remote gauging systems *

- * Fill-limiter valves
- * Water draw-off
- * Custom coatings (interior and exterior)

SINGLE W	VALL UL-	142 AB	BOVE GR	OUND, C	YLINDRICAL	TANKS
GALLONS***	GA	DIA	LGTH	WT	ON CRADLE WEIGHT	ON SKID WEIGHT
300 GAL	12	38"	61"	305#	375#	609#
500 GAL	12	45"	73"	425#	511#	751#
1000 GAL	10	64"	73"	845#	1041#	1515#
1000 GAL LP**	10	45.5"	145"	1029#	1115#	1594#
1500 GAL	3/16"	64"	108"	1808#	2004#	2604#







ABOVE GROUND CYLINDRICAL DOUBLE-WALL UL TANKS

ABOVE GROUND UL-142 TANKS—STANDARD FEATURES:

- UL-142 tanks are equipped with 3", 4", 6", 8" or 10" Emergency Vent opening for primary tank. (sized per UL requirements). Sizes dependent on project specifications.
- Openings are female national pipe thread (FPNT).
- Tanks larger than 76" in diameter are supplied with 18" manhole per UL-142 specifications.
- Tanks are designed for stationary use and require a support structure. Call for details.
- Exterior paint is red oxide primer. Interior is unpainted.

OPTIONAL FEATURES:

- * Also available in rectangle design* Cradle and Skid mounting
- * OSHA ladders and catwalks
- * Custom coatings (interior and exterior)

D	OUBLE	WAL	L UL-14	2 ABOVE	GROUI	ND TANKS	
GALLONS	GA	DIA	LGTH	HEIGHT	wт	ON CRADLE WEIGHT	ON SKID WEIGHT
300 GAL	12	38"	73"	40"	553#	621#	855#
500 GAL	12	46"	84"	48"	715#	865#	1080#
1000 GAL	10	64"	84"	66"	1478#	1679#	2154#
1000 GAL LP**	10	46"	156"	52"	1730#	1816#	2232#
1500 GAL	3/16"	64"	120"	66"	2849#	3045#	3645#
2500 GAL	3/16"	76"	144"	78"	3550#	4540#	5340#
3000 GAL	3/16"	76″	168"	78"	4560#	5060#	5940#
5000 GAL	3/16"	96"	180"	98"	8680#	9720#	11400#

*Tanks are also available as Non-UL

** LP—Indicates "Low Profile"



The dimensions/weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.



Complete tank accessories installed by Greer



Greer will provide tanks and accessories per customer specifications



Tank on skid supports with a manway/Ladder for access



Stairs and ladders are installed for ease of access

CUSTOMIZED TO MEET YOUR NEEDS

Ladders, Stairs, Platforms, Catwalks

Internal and external ladders, stairs, platforms and catwalks are designed to comply with strict OSHA guidelines.

Tank Supports

Greer's tank supports are designed to keep the tank stationary and also to support and elevate the tank to minimize corrosion concerns. Our supports are available in different designs to accommodate specific installation requirements: UL saddles, skids, cradles or a variety of tank stands.

Custom Manways

Manways provide access to the tank and include a bolted cover and gasket. A variety of designs can be ordered for your specific project.

Complete Pump Systems

Your pump systems packages can be ordered to your specific needs. These can either be mounted on the tank, on a platform or shipped loose for installation by others.

Fuel Guards and Spill Containments

Our Fuel Guards are powder coated (inside and out) and are available in 5 or 7.5 gallon sizes. The tops are designed so that they may be locked. Spill containments are designed per project spec. and contains 1/2" plunger to return spilled liquids.

Alarm Gauges

These provide detection for leak and level alarms.



4,000 Gallon F921 tanks, with catwalks and ladders



Ladders and skids are an option for most tanks



1000 Gallon FIREGUARD® tank ready for use



Clock Gauge Alarms





Weather resistant dispensers

FIREGUARD® TANKS

STI FIREGUARD® TANK—KEY FEATURES:

- UL-2085 listed for "Protected".
- Impact protection per UL-2085.
- Both the inner and outer steel tanks are built to UL standards.
- National Fire Protection Association (NFPA) 30 & 30A.
- International Fire Code (IFC) Compliance.
- Steel Tank Institute (STI) Standard F941 for Thermally Insulated Aboveground Storage Tanks.
- Interstitial space can be monitored for leak detection.
- No exposed concrete—No cracking or weathering.
- Compatible with a wide range of Fuels and Chemicals, Including Biodiesel and Ethanol.
- 30 year limited warranty.
- Available only from STI Members.
- Lightweight insulation material (75% lighter than concrete), makes installation easier and relocation possible.
- Coating: Aliphatic Polyurethane. Other coatings available upon request.

UL 2	085/STI	FIREGU	ARD® O	N HIGHTL	ESS CRAI	DLES
	INNER				STEEL	TOTAL
SIZE	GA	DIA	LGTH	HEIGHT	WT	WT
500	10	58"	85"	58-1/2"	1675#	3950#
1000	10	70"	79"	70-1/2"	2350#	4125#
1000 LP	10	52″	150"	52-1/2"	2400#	4250#
1100 LP	10	54"	150"	54-1/2"	2485#	4410#
1500	3/16"	70"	114"	70-1/2"	4400#	6200#
2000	3/16"	82"	108"	82-1/2"	5365#	7500#
3000	3/16"	82"	162"	82-1/2"	6100#	9600#
4000	3/16"	82"	210"	82-1/2"	7405#	11,555#
5000	1/4"	102"	174"	105"	10,653#	14,665#
6000	1/4"	102"	198"	105"	12,560#	17,500#
10000	1/4"	102"	324"	105"	18,760#	25,530#

*Custom sizes available upon request





	UL 2	2085/STI F	RECTANGU	LAR FIRE	GUARD®	
	INNER				STEEL	TOTAL
SIZE	GA	HT	LGTH	WIDTH	WT	WT
500	10	55-1/2"	74"	55-1/2"	1540#	4000#
1000	10	45-3/8"	119-3/4"	62-3/8"	2350#	4400#
1500	10	50"	106"	86"	2900#	5050#
2000	10	50"	140"	86"	3600#	5900#
3000	3/16"	72"	118"	102"	5800#	9300#
4000	1/4"	72"	155"	102"	9360#	13,650#
5000	1/4"	72"	194"	102"	9800#	16,500#
6000	1/4"	72"	230"	102"	13,300#	17,200#
10000	1/4"	72"	378"	102"	20,200#	30,600#

*Custom sizes available upon request

Available Designs:

- Rectangular

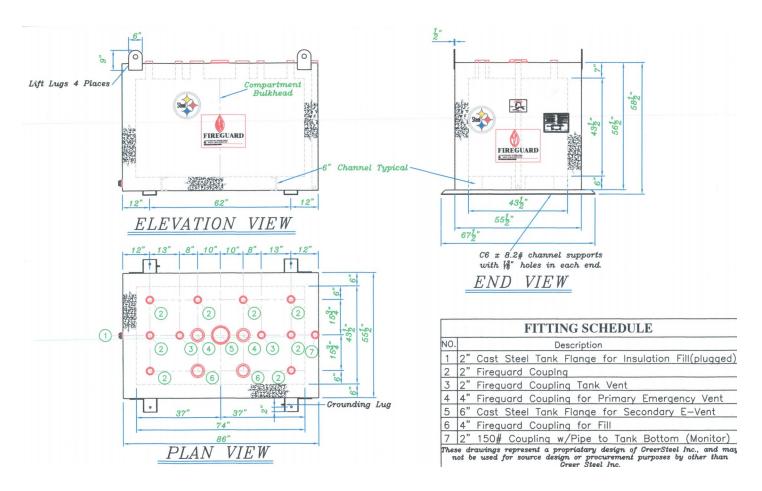
- Horizontal

- Vertical

The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.

FIREGUARD® TANKS

600 Gallon Dual-Product Fireguard Tank—concept to production







STI F921® TANKS—FEATURES:

- Meets UL-142, Standard for Steel Aboveground Tanks for Flammable and Combustible Liquids.
- Double-wall design offers integral, impermeable secondary containment to meet EPA SPCC requirements.
- Primary and secondary tank can be tightness tested on site with standard testing procedures.
- Interstitial space can be monitored for leak detection.
- Primary storage tank and secondary containment are compatible with a wide range of fuels and chemicals.

STI F921® BENEFITS:

- Steel construction allows for recycling
- Low cost compartments and customization
- Built to nationally-recognized STI standards with strict third-party QC inspection program
- Available only from STI members

Compatible With a Wide Range of Fuels and Chemicals, Including Biodiesel and Ethanol





The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to the fabrication/approved drawings.

F921® TANKS



Available Designs:

- Rectangular
- Horizontal
- Vertical

*

Custom coatings and sizes available

GREE

F921® GUIDELINE SPECIFICATIONS:

A. GENERAL

1. Provide F921[®] double-wall steel aboveground storage tanks.

B. LABELING

1. Tanks shall bear the Steel Tank Institute F921[®] Double-Wall Aboveground Storage Tank identification label.

C. PRODUCT DESCRIPTION

- 1. Tanks shall be manufactured in accordance with Steel Tank Institute F921[®], Standard for Double -Wall Aboveground Storage Tanks.
- 2. Aboveground tank primary and secondary containment (inner and outer walls) shall be manufactured in accordance and listed with Underwriters Laboratories UL-142, Standard for Steel Aboveground Tanks for Flammable and Combustible Liquids.
- 3. Tanks shall be double-wall with a steel inner wall for primary containment and provide integral secondary containment by an impervious steel outer wall.
- 4. Integral secondary containment shall be testable and provide access for interstitial leak detection monitoring.
- 5. Listed supports shall be used for all horizontal, rectangular and vertical double-wall tanks. Supports are designed for seismic loading, if necessary.

D. MANUFACTURER

1. Manufacturer shall be a licensed member company of the Steel Tank Institute and subject to Steel Tank Institute's Quality Assurance program.

**Tank sizes and dimensions can be found on page 11.

RECTANGLE/CUBE TANKS UL/NON UL

- Meets UL-142, Standards for Steel Aboveground Tanks for Flammable and Combustible Liquids.
- Double-Wall design offers integral, impermeable secondary containment to meet EPA SPCC requirements.
- Primary and secondary tank can be tightness tested on-site with standard testing procedures, or manufacturer may ship with vacuum in the interstice to prove integrity of both walls during installation.
- Interstitial space can be monitored for leak detection.
- Exterior paint is shop coat primer.
- Other coatings; optional.
- Custom size tanks can also be fabricated. Inquire within.

	CUBE T	ANKS - S	INGLE W	ALL	
GALLONS	GA	HT	WDTH	LGTH	WТ
120 GAL	10	36"	24"	33"	250#
150 GAL	10	39"	30"	30"	275#
200 GAL	10	36"	30"	42"	325#
280 GAL	10	36"	30"	60"	413#
500 GAL	10	60"	33"	60"	619#
*650 GAL	10	60"	36"	72"	743#
*1000 GAL	10	60"	34"	122"	1100#
*1500 GAL	3/16"	60"	48"	122"	2000#
2000 GAL	3/16"	60"	48"	162"	2400#





C	UBE TA	NKS - E		WALL	
GALLONS	GA	ΗТ	WDTH	LGTH	wт
120 GAL	10	36"	24"	40"	510#
150 GAL	10	39"	30"	36"	565#
200 GAL	10	36"	30"	50"	620#
280 GAL	10	36"	30"	68"	870#
500 GAL	10	60"	33"	68"	1300#
*650 GAL	10	60"	36"	80"	1550#
*1000 GAL	10	60"	34"	130"	2200#
*1500 GAL	3/16"	60"	48"	130"	3200#
*2000 GAL	3/16"	60"	48"	180"	4200#

***TANKS HAVE INTERNAL STIFFNERS**

The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to the fabrication/approved drawings.

FUEL GUARDS/SPILL CONTAINMENTS



Fairbanks, AK—Anchorage, AK—Lakewood, WA

STI-P3® TANKS



<u>STI-P3® TANKS-STANDARD FEATURES:</u>

- Meets UL-58, UL 1746-Part1 and ULC-S603.1.
- The only UST design which allows for on-going monitoring of corrosion protection.
- 10-year warranty plus 20-year extension available for internal and external corrosion
- All models are alternative fuel compatible.
- Steel striker plates below each tank opening to protect tank bottom.
- Openings are female NPT.
- Sacrificial lower Anodes.
- 2" 4" threaded flanges with isolation kits.
- Available only from STI ® Members.

OPTIONAL FEATURES

- Can be customized for multi-product storage compartments with unlimited capacities.
- Fittings placed as required.
- Manholes can be installed.
- Interior coatings
- Can be designed as single or double-wall steel construction.
- Bolt flanges are optional.

The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.

UNDERGROUND TANKS (UL-58)

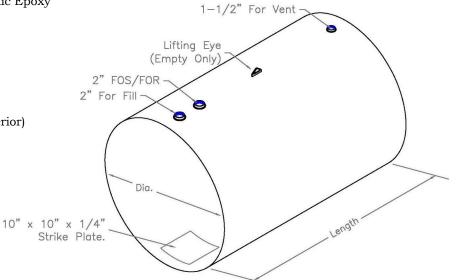
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A A A A A A A A A A A A A A A A A A A	GALLONS 300 GAL	GA 10	RGROUN DIA 38-1/2"	D TANKS LGTH 62"	400#
A A A A A A A A A A A A A A A A A A A	GALLONS 300 GAL 500 GAL	GA 10 10	RGROUN DIA 38-1/2" 45-1/2"	D TANKS LGTH 62" 73"	400# 550#
	GALLONS 300 GAL 500 GAL 550 GAL	GA 10 10 10 10	RGROUN DIA 38-1/2" 45-1/2" 48"	D TANKS LGTH 62" 73" 73"	400# 550# 595#

UL-58—KEY BENEFITS:

- Steel underground tanks for flammable and combustible liquids.
- Exterior paint is Jotun Black Mastic Epoxy
- Interior is unpainted
- Openings are female NPT

OPTIONAL FEATURES:

- Tie-downs
- Custom coatings (interior and exterior)



The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.

CUSTOM FABRICATED ABOVE GROUND FUEL TANKS



2ea 30,000 Gallon Double-Wall F921 Tanks

Greer Steel specializes in the fabrication of an assortment of above and below ground tanks. We can customize the tank to any size or configuration your specifications require. Some key benefits are:

- All tanks are pressure tested.
- Horizontal, vertical and rectangular designs available
- Diked design also available.
- Double-Wall design offers integral secondary containment which can be tested for tightness on-site throughout the tank life.
- Interstitial space can be monitored for leak detection.
- Primary storage tank and secondary containment are compatible with a wide range of fuels and chemicals.
- Coatings available per customer's specifications.



10,000 Gallon Fuel Tank

Specialty water tank manufactured at Greer Steel

CUSTOM FABRICATED ABOVE GROUND TANKS



50,000 Gallon DW F921 Fuel tanks



12,000 Gallon Single-Wall Dual Compartment Tank on skids



8,000 Gallon DW Stainless Steel Tank on skid



20,000 Gallon Dike Tank



5000 Gallon Dual Product Skid Tank



 12° x 15 ft. tall Vertical UL tank with spiral staircase and top handrail

STRUCTURAL/MISC. FABRICATION



Greer fabricates standard and custom stairs, handrails, OSHA ladders, Caged ladders platforms and catwalks for your specific project needs.

Galvanized or powder coated finishes are available upon request.

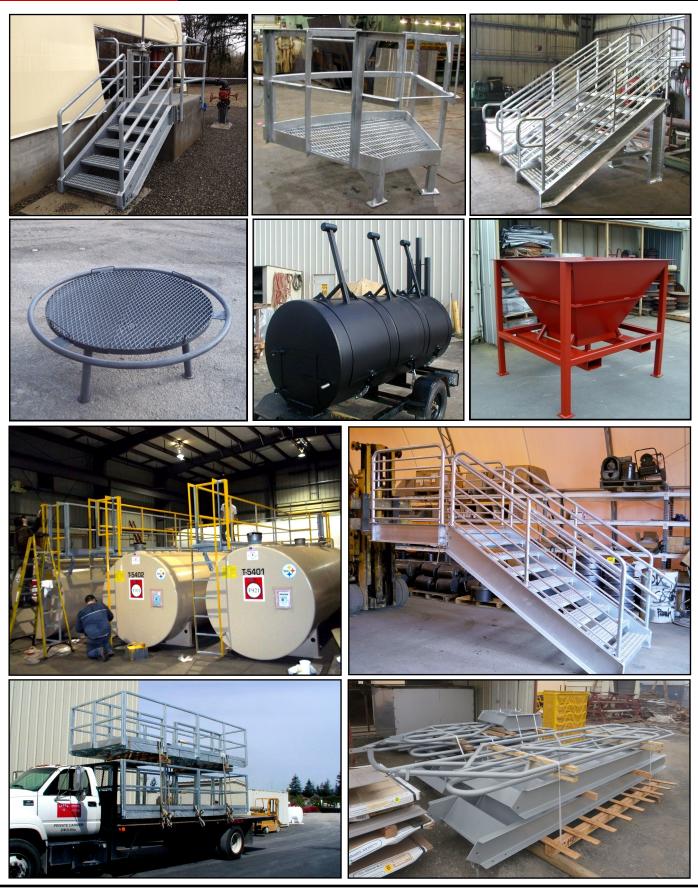


Bring us your ideas, and we will provide you an estimate.



Fairbanks, AK-Anchorage, AK-Lakewood, WA

STRUCTURAL/MISC. FABRICATION



Fairbanks, AK—Anchorage, AK—Lakewood, WA

www.greertank.com

DÉCOR / PLASMA /ATV TRAILERS

CNC Plasma

Creative custom designs are manufactured from our CNC Plasma cutting system to meet our customer needs or wants. Steel or Aluminum up to 1-1/2" thick can be used.





ATV Trailers

We are proud to offer our durable ATV trailers. These trailers are capable of carrying up to 680 pounds and can be easily towed. It's polyethylene body can withstand the harshest of conditions. The lids and floors are molded to hold the action packer tote securely and prevent items from moving around. The trailers are great for camping, hunting or yard work. They are available in green or black.



Custom Industrial Tanks

We manufacture tanks for many different liquids and applications; including boats, service trucks, trailers and RV's. Greer Steel has full design and drawing capabilities. We can make any tank to fit your specifications.





TANK EQUIPMENT & ACCESSORIES

Greer Steel is a distributor for some of the listed quality product lines. We offer all tank equipment and accessories; with products like filters, valves, vents, fill caps, meters, and pumps to fit your needs.

We can handle all your Engineering & Design Service needs. We also offer in-house installation of all accessories and tank equipment and can arrange for commercial delivery and/or shipment anywhere worldwide.



Driving Directions

From I-5 South

Take exit 127 and bear left on S. Tacoma Way. Turn left at stop light and continue on South Tacoma Way. Turn left on 112th Street South then take 1st left onto 34th Ave S. Follow the signs to the emissions station. We are next door to the emissions station.

From I-5 North

Take exit 127 onto Hwy 512. Then take the Steele Street Exit. Turn left onto Steele Street. Then turn right onto 112th Street South. Turn right onto 34th Ave S. Follow the signs to the emissions station. We are next door to the emissions station.



Greer Steel, Inc. 3117 107th Street South Lakewood, WA 98499

 Phone:
 253.581.4100

 800.725.8108

 Fax:
 253.581.4300

 Web:
 www.greertank.com

Payment Methods

- Cash/CheckVisa/MasterCard
 - Corporate Accounts* (Contact Greer for credit application)

Revised October 2015

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Greer's History

Greer Tank & Welding was founded by Glenn Greer in 1952 at his home in Fairbanks, Alaska. Glenn manufactured tanks at his family's home until 1960 when he then built a shop for Greer Tank & Welding.

Expanding to Anchorage, Alaska in 1972, becoming Greer Tank, Inc., and Lakewood, Washington in 1995 becoming Greer Steel, Inc., the company has withstood the test of time and takes great pride in it's products and customer satisfaction.

In 2012, the STI Board of Directors presented Greer Steel, Inc. with the "Platinum Award"; which acknowledges 10 years of Continuous Excellence.

