**All products carry a one year manufacturer’s material and workmanship warranty.**

Proudly made in America!
Our facility has the capability of fabricating tanks up to 50,000 gallons

Greer’s on-site sandblast and paint facility

Various coatings are provided per customer specifications

We stock a selection of common size tanks for immediate delivery

Greer can deliver or customers can will call their orders.
(Business deliveries only)
No matter where you are in the Northwest or what your tank or steel fabrication needs, Greer has the knowledge, expertise, resources and facilities to get the job done. Greer’s certified, on-staff welding inspectors and quality control program, ensures that no details of your project have gone unnoticed. Greer’s three locations and their fleet of delivery vehicles, allow the coverage and mobility to meet your requirements quickly and economically. In addition, Greer’s Lakewood facility serves the Alaskan coastal communities, which are only accessible by water. Each of Greer’s facilities is uniquely qualified to meet your tank and steel fabrication needs.

**FAIRBANKS**
**Capabilities:**
- Tank Fabrication: Commercial and Residential
- Steel and Module Fabrication Facility
- Steel Warehousing and Processing
- Beam Line and Structural Processing
- Plastic Rotational Welding
- Water Jet Machine

**Plant and Equipment Information:**
- ½ x 10-foot plate shear
- ¾ x 8-foot plate rolls
- 2 – 10-ton bridge cranes
- 450-ton press brake
- 15,000 square foot facility with 7-acre yard
- 9,500 square foot facility with 2-acre yard
- Sandblasting and Coating capabilities

**ANCHORAGE**
**Capabilities:**
- Tank Fabrication: Commercial and Residential
- Steel Warehousing and Processing
- Steel Processing
- Steel Fabrication
- Water Jet Machine

**Plant and Equipment Information:**
- ½ x 12-foot plate shear
- 2 – 10-ton bridge cranes
- 400-ton press brake
- 14,000 square foot facility with 2-acre yard
- Sandblasting and Coating capabilities

**LAKEWOOD**
**Capabilities:**
- Tank Fabrication: Commercial and Residential
- Sandblast and Painting
- Steel and Aluminum Fabrication
- Steel Warehousing and Processing
- Steel Processing
- Plasma Cutting
- Tig Welding, all processes

**Plant and Equipment Information:**
- 3/4 x 12-foot Plate Shear
- 10-foot x 1” Hydraulic Plate rolls
- 1/2 x 12-foot initial Pinch rolls
- 3/4 x 8-foot Pyramid rolls
- 2—15-ton bridge cranes
- 3 – 10-ton bridge cranes
- 1—5-ton bridge crane
- CNC 350– ton Cincinnati Press brake
- Flow 6 x 12 Dynamic Waterjet, 87,000 psi
- Motoman 4x4 Robotic Welder
- Angle rolls (pipe, square tube)
- Circle shear and Head Flanger
- Roundo Hydraulic Shape Rolls
- Pipe threading capabilities
- CNC Plasma Cutter
- Galvanizing available
- 30-ton mobile Crane
- 15-ton Forklift
- 3,000 sq. ft. Sandblasting and Coating facility
- 24,000 sq. ft. facility with 3-acre yard
Since the early 1950’s, Greer has been fabricating tanks for commercial, residential and industrial needs. Our tanks are fabricated to conform to many codes and standards including U.L. and STI.

Greer specializes in quality fabrication, competitive pricing, timely delivery and is known for their continued excellence in safety by the STI Board of Directors. Let us be your single source that delivers exactly what you want.

Our fabricators can bend, cut, roll and fabricate all your structural steel projects. Some products include: handrails, guardrails, ladders, platforms, ramps and stairways.

Upon completion of fabrication and testing, all products can be painted and/or coated to your specification.

Greer's welding processes include: Submerged Arc Weld (SAW), Flux Cored Arc Welding (FCAW), Gas Metal Arc Welding (GMAW), Gas Tungsten Arc Welding (GTAW), Shielded Metal Arc Welding (SMAW) and Resistance Spot Welding (RSW).

Our technologies include: Fireguard®, Flameshield®, F921®, sti-P3®, Generator Base Tanks®, UL2085, UL142, UL80 and UL58 tanks.

These processes and techniques are used in the fabrication of carbon steel, stainless steel or aluminum.
Expanding in the Summer of 2015, Greer added an additional 4,000 square feet of floor space to our fabrication facility. We also constructed a new building which encompasses our new “State of the Art”, 3,000 square feet, Sandblast and Paint Facility.
Blast/Finish/Painting Capabilities:

- 3,000 sq. ft. of Blast and Paint Area
- Full Blast Recovery System
- Heated Spray Booth
- Customization and Detail services

Approved Coatings For:

- Tanks (Industrial and Marine)
- Structural Steel
- Casings
- Piping
STANDARD FEATURES

- 3/4” threaded opening on the bottom of UL tanks.
- 1/2” threaded opening on the bottom of Non UL tanks.
- 3 or 4 - 2” threaded openings on top.
- Exterior of each tank is chemically cleaned and coated with primer; no interior coating.
- Heavy-duty 1-1/4” pipe threaded leg attachments.
- Optional leg kit and/or accessory kits are available for additional charge.
- We stock all necessary equipment needed for installation.

<table>
<thead>
<tr>
<th>UL-80 OBOUND TANKS</th>
<th>NON-UL OBOUND TANKS</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>GALLONS</strong></td>
<td><strong>Heads/Shell Gauge</strong></td>
</tr>
<tr>
<td>110 GAL</td>
<td>12/12</td>
</tr>
<tr>
<td>165 GAL</td>
<td>12/12</td>
</tr>
<tr>
<td>220 GAL</td>
<td>12/12</td>
</tr>
<tr>
<td>275 GAL</td>
<td>12/12</td>
</tr>
<tr>
<td>275 W/HANDLE</td>
<td>12/12</td>
</tr>
<tr>
<td>110 GAL</td>
<td>12/14</td>
</tr>
<tr>
<td>165 GAL</td>
<td>12/14</td>
</tr>
<tr>
<td>220 GAL</td>
<td>12/14</td>
</tr>
<tr>
<td>275 GAL</td>
<td>12/14</td>
</tr>
<tr>
<td>275 SPIDER*</td>
<td>12/14</td>
</tr>
</tbody>
</table>

*Spider tanks are available in all sizes as special order.

275 Spider

Standard U.L. 80/Non U.L.
• 4 ea.—1-1/4” x 6” Galv. Pipe Nipple (Legs) - Part # PFN1146G
• 4 ea.—1-1/4” Galv. Floor Flange—Part # FF125G
• Morrison Fig: 155 2” Double Outlet Tee Vent—Part # VCT2
• 2” x 6” Galv. Riser Pipe for Vent—Part # PFN26G
• Krueger Sentry H-2-44 Liquid Level Gauge—Part # STGH244
• Duplex Bushing w/Brass 2” x 3/8 x3/8—Part # PFT238BG
• Morrison Fig: 179 2” Hinged Aluminum Lockable Fill Cap—Part # FC2AM

Tank stands may also be purchased as an optional item. Greer stocks 24” and 48” tank stands, but can fabricate any size needed.

Typical “Obround” tank kit includes basic accessories for home heating tank installation.
ABOVE GROUND UL-142 TANKS—STANDARD FEATURES:

- UL-142 tanks are equipped with 3", 4", 6", 8" or 10" Emergency Vent opening for primary tank. (sized per UL requirements). Sizes dependent on project specifications.
- Openings are female national pipe thread (FPNT).
- Includes 1-1/4” flange for gravity flow w/plug.
- Tanks larger than 76” in diameter are supplied with 18” manhole per UL-142 specifications.
- Tanks are designed for stationary use and require a support structure. Call for details.
- Exterior paint is red oxide or gray shop coat primer. Interior is unpainted.

OPTIONAL FEATURES:

- Gravity fitting
- OSHA ladders and catwalks
- Overfill catch basins
- Remote gauging systems
- Fill-limiter valves
- Water draw-off
- Custom coatings (interior and exterior)

### SINGLE WALL UL-142 ABOVE GROUND, CYLINDRICAL TANKS

<table>
<thead>
<tr>
<th>GALLONS***</th>
<th>GA</th>
<th>DIA</th>
<th>LGTH</th>
<th>WT</th>
<th>ON CRADLE WEIGHT</th>
<th>ON SKID WEIGHT</th>
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</thead>
<tbody>
<tr>
<td>300 GAL</td>
<td>12</td>
<td>38&quot;</td>
<td>61&quot;</td>
<td>305#</td>
<td>375#</td>
<td>609#</td>
</tr>
<tr>
<td>500 GAL</td>
<td>12</td>
<td>45&quot;</td>
<td>73&quot;</td>
<td>425#</td>
<td>511#</td>
<td>751#</td>
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<tr>
<td>1000 GAL</td>
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<td>64&quot;</td>
<td>73&quot;</td>
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<tr>
<td>1000 GAL LP**</td>
<td>10</td>
<td>45.5&quot;</td>
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<td>1029#</td>
<td>1115#</td>
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<tr>
<td>1500 GAL</td>
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<td>64&quot;</td>
<td>108&quot;</td>
<td>1808#</td>
<td>2004#</td>
<td>2604#</td>
</tr>
</tbody>
</table>

*Tanks are also available as Non-UL
** LP—Indicates “Low Profile”
***Other custom sizes available

The dimensions/weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.
ABOVE GROUND UL-142 TANKS—STANDARD FEATURES:
• UL-142 tanks are equipped with 3”, 4”, 6”, 8” or 10” Emergency Vent opening for primary tank. Sizes dependent on project specifications.
• Openings are female national pipe thread (FPNT).
• Tanks larger than 76” in diameter are supplied with 18” manhole per UL-142 specifications.
• Tanks are designed for stationary use and require a support structure. Call for details.
• Exterior paint is red oxide primer. Interior is unpainted.

OPTIONAL FEATURES:
* Also available in rectangle design
* Cradle and Skid mounting
* OSHA ladders and catwalks
* Custom coatings (interior and exterior)

### DOUBLE WALL UL-142 ABOVE GROUND TANKS

<table>
<thead>
<tr>
<th>GALLONS</th>
<th>GA</th>
<th>DIA</th>
<th>LGTH</th>
<th>HEIGHT</th>
<th>WT</th>
<th>ON CRADLE WEIGHT</th>
<th>ON SKID WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>300 GAL</td>
<td>12</td>
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<td>73”</td>
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<td>855#</td>
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<td>1080#</td>
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<tr>
<td>1000 GAL LP**</td>
<td>10</td>
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<td>1730#</td>
<td>1816#</td>
<td>2232#</td>
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<tr>
<td>1500 GAL</td>
<td>3/16”</td>
<td>64”</td>
<td>120”</td>
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<td>3045#</td>
<td>3645#</td>
</tr>
<tr>
<td>2500 GAL</td>
<td>3/16”</td>
<td>76”</td>
<td>144”</td>
<td>78”</td>
<td>3550#</td>
<td>4540#</td>
<td>5340#</td>
</tr>
<tr>
<td>3000 GAL</td>
<td>3/16”</td>
<td>76”</td>
<td>168”</td>
<td>78”</td>
<td>4560#</td>
<td>5060#</td>
<td>5940#</td>
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<tr>
<td>5000 GAL</td>
<td>3/16”</td>
<td>96”</td>
<td>180”</td>
<td>98”</td>
<td>8680#</td>
<td>9720#</td>
<td>11400#</td>
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</table>

*Tanks are also available as Non-UL
** LP—Indicates “Low Profile”

The dimensions/weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.
Complete tank accessories installed by Greer

Stairs and ladders are installed for ease of access

Greer will provide tanks and accessories per customer specifications

Tank on skid supports with a manway/Ladder for access

**Customized to Meet Your Needs**

**Ladders, Stairs, Platforms, Catwalks**
Internal and external ladders, stairs, platforms and catwalks are designed to comply with strict OSHA guidelines.

**Tank Supports**
Greer’s tank supports are designed to keep the tank stationary and also to support and elevate the tank to minimize corrosion concerns. Our supports are available in different designs to accommodate specific installation requirements: UL saddles, skids, cradles or a variety of tank stands.

**Custom Manways**
Manways provide access to the tank and include a bolted cover and gasket. A variety of designs can be ordered for your specific project.

**Complete Pump Systems**
Your pump systems packages can be ordered to your specific needs. These can either be mounted on the tank, on a platform or shipped loose for installation by others.

**Fuel Guards and Spill Containments**
Our Fuel Guards are powder coated (inside and out) and are available in 5 or 7.5 gallon sizes. The tops are designed so that they may be locked. Spill containments are designed per project spec. and contains 1/2” plunger to return spilled liquids.

**Alarm Gauges**
These provide detection for leak and level alarms.
4,000 Gallon F921 tanks, with catwalks and ladders

Ladders and skids are an option for most tanks

1000 Gallon FIREGUARD® tank ready for use

Pump Assembly

Clock Gauge Alarms

Weather resistant dispensers
STI FIREGUARD® TANK—KEY FEATURES:
- UL-2085 listed for “Protected”.
- Impact protection per UL-2085.
- Both the inner and outer steel tanks are built to UL standards.
- National Fire Protection Association (NFPA) 30 & 30A.
- International Fire Code (IFC) Compliance.
- Steel Tank Institute (STI) Standard F941 for Thermally Insulated Aboveground Storage Tanks.
- Interstitial space can be monitored for leak detection.
- No exposed concrete—No cracking or weathering.
- Compatible with a wide range of Fuels and Chemicals, Including Biodiesel and Ethanol.
- 30 year limited warranty.
- Available only from STI Members.
- Lightweight insulation material (75% lighter than concrete), makes installation easier and relocation possible.
- Coating: Aliphatic Polyurethane. Other coatings available upon request.

UL 2085/STI FIREGUARD® ON HIGHTLESS CRADLES

<table>
<thead>
<tr>
<th>SIZE</th>
<th>INNER GA</th>
<th>DIA</th>
<th>LGTH</th>
<th>HEIGHT</th>
<th>STEEL WT</th>
<th>TOTAL WT</th>
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<tbody>
<tr>
<td>500</td>
<td>10</td>
<td>58&quot;</td>
<td>85&quot;</td>
<td>58-1/2&quot;</td>
<td>1675#</td>
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<td>10</td>
<td>70&quot;</td>
<td>79&quot;</td>
<td>70-1/2&quot;</td>
<td>2350#</td>
<td>4125#</td>
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<tr>
<td>1000 LP</td>
<td>10</td>
<td>52&quot;</td>
<td>150&quot;</td>
<td>52-1/2&quot;</td>
<td>2400#</td>
<td>4250#</td>
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<tr>
<td>1100 LP</td>
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<td>150&quot;</td>
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<td>114&quot;</td>
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<td>82&quot;</td>
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<td>198&quot;</td>
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<td>324&quot;</td>
<td>105&quot;</td>
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<td>25,530#</td>
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</table>

*Custom sizes available upon request

UL 2085/STI RECTANGULAR FIREGUARD®

<table>
<thead>
<tr>
<th>SIZE</th>
<th>INNER GA</th>
<th>HT</th>
<th>LGTH</th>
<th>WIDTH</th>
<th>STEEL WT</th>
<th>TOTAL WT</th>
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<tbody>
<tr>
<td>500</td>
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<td>20,200#</td>
<td>30,600#</td>
</tr>
</tbody>
</table>

*Custom sizes available upon request

Available Designs:
- Rectangular
- Horizontal
- Vertical

The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.
600 Gallon Dual-Product Fireguard Tank—concept to production

FITTING SCHEDULE

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<thead>
<tr>
<th>NO.</th>
<th>Description</th>
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<tbody>
<tr>
<td>1</td>
<td>2&quot; Cast Steel Tank Flange for Insulation Fill (plugged)</td>
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<tr>
<td>2</td>
<td>2&quot; Fireguard Coupling</td>
</tr>
<tr>
<td>3</td>
<td>2&quot; Fireguard Coupling Tank Vent</td>
</tr>
<tr>
<td>4</td>
<td>4&quot; Fireguard Coupling for Primary Emergency Vent</td>
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<td>5</td>
<td>6&quot; Cast Steel Tank Flange for Secondary E-Vent</td>
</tr>
<tr>
<td>6</td>
<td>4&quot; Fireguard Coupling for Fill</td>
</tr>
<tr>
<td>7</td>
<td>2&quot; 150# Coupling w/Pipe to Tank Bottom (Monitor)</td>
</tr>
</tbody>
</table>

These drawings represent a proprietary design of Greer Steel Inc., and may not be used for source design or procurement purposes by other than Greer Steel Inc.
**STI F921® TANKS—FEATURES:**

- Meets UL-142, Standard for Steel Aboveground Tanks for Flammable and Combustible Liquids.
- Double-wall design offers integral, impermeable secondary containment to meet EPA SPCC requirements.
- Primary and secondary tank can be tightness tested on site with standard testing procedures.
- Interstitial space can be monitored for leak detection.
- Primary storage tank and secondary containment are compatible with a wide range of fuels and chemicals.

**STI F921® BENEFITS:**

- Steel construction allows for recycling
- Low cost compartments and customization
- Built to nationally-recognized STI standards with strict third-party QC inspection program
- Available only from STI members

Compatible With a Wide Range of Fuels and Chemicals, Including Biodiesel and Ethanol

The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to the fabrication/approved drawings.
**F921® GUIDELINE SPECIFICATIONS:**

**A. GENERAL**
1. Provide F921® double-wall steel aboveground storage tanks.

**B. LABELING**
1. Tanks shall bear the Steel Tank Institute F921® Double-Wall Aboveground Storage Tank identification label.

**C. PRODUCT DESCRIPTION**
1. Tanks shall be manufactured in accordance with Steel Tank Institute F921®, Standard for Double-Wall Aboveground Storage Tanks.
2. Aboveground tank primary and secondary containment (inner and outer walls) shall be manufactured in accordance and listed with Underwriters Laboratories UL-142, Standard for Steel Aboveground Tanks for Flammable and Combustible Liquids.
3. Tanks shall be double-wall with a steel inner wall for primary containment and provide integral secondary containment by an impervious steel outer wall.
4. Integral secondary containment shall be testable and provide access for interstitial leak detection monitoring.
5. Listed supports shall be used for all horizontal, rectangular and vertical double-wall tanks. Supports are designed for seismic loading, if necessary.

**D. MANUFACTURER**
1. Manufacturer shall be a licensed member company of the Steel Tank Institute and subject to Steel Tank Institute’s Quality Assurance program.

**Available Designs:**
- Rectangular
- Horizontal
- Vertical

Custom coatings and sizes available

**Tank sizes and dimensions can be found on page 11.**
- Meets UL-142, Standards for Steel Aboveground Tanks for Flammable and Combustible Liquids.
- Double-Wall design offers integral, impermeable secondary containment to meet EPA SPCC requirements.
- Primary and secondary tank can be tightness tested on-site with standard testing procedures, or manufacturer may ship with vacuum in the interstice to prove integrity of both walls during installation.
- Interstitial space can be monitored for leak detection.
- Exterior paint is shop coat primer.
- Other coatings; optional.
- Custom size tanks can also be fabricated. Inquire within.

### CUBE TANKS - SINGLE WALL

<table>
<thead>
<tr>
<th>GALLONS</th>
<th>GA</th>
<th>HT</th>
<th>WDTH</th>
<th>LGTH</th>
<th>WT</th>
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<tr>
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<td>24&quot;</td>
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<td>250#</td>
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<td>48&quot;</td>
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### CUBE TANKS - DOUBLE WALL

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<th>WDTH</th>
<th>LGTH</th>
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<td>30&quot;</td>
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<td>36&quot;</td>
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<td>180&quot;</td>
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</table>

*TANKS HAVE INTERNAL STIFFNERS*

The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to the fabrication/approved drawings.
“Greer” Fuel Guards

- Powder coated interior and exterior
- Overfill protection
- 1/2” plunger to return fuel
- 5 gal. and 7.5 gal. capacity
- 2” and 4” male or female attachment

Spill Containers

- Contains spills
- Made to customer’s specification or job requirement
**STI-P3® TANKS-STANDARD FEATURES:**

- Meets UL-58, UL 1746-Part1 and ULC-S603.1.
- The only UST design which allows for on-going monitoring of corrosion protection.
- 10-year warranty plus 20-year extension available for internal and external corrosion.
- All models are alternative fuel compatible.
- Steel striker plates below each tank opening to protect tank bottom.
- Openings are female NPT.
- Sacrificial lower Anodes.
- 2” - 4” threaded flanges with isolation kits.
- Available only from STI ® Members.

**OPTIONAL FEATURES**

- Can be customized for multi-product storage compartments with unlimited capacities.
- Fittings placed as required.
- Manholes can be installed.
- Interior coatings.
- Can be designed as single or double-wall steel construction.
- Bolt flanges are optional.

<table>
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<td>48”</td>
<td>80”</td>
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<td>116”</td>
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The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.
UNDERGROUND TANKS (UL-58)

<table>
<thead>
<tr>
<th>GALLONS</th>
<th>GA</th>
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<td>145&quot;</td>
<td>1120#</td>
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</table>

UL-58—KEY BENEFITS:
- Steel underground tanks for flammable and combustible liquids.
- Exterior paint is Jotun Black Mastic Epoxy
- Interior is unpainted
- Openings are female NPT

OPTIONAL FEATURES:
- Tie-downs
- Custom coatings (interior and exterior)

The dimensions and weights are approximations and are subject to change without notice. For exact fabrication specifications, please refer to fabrication/approved drawings.
Greer Steel specializes in the fabrication of an assortment of above and below ground tanks. We can customize the tank to any size or configuration your specifications require. Some key benefits are:

- All tanks are pressure tested.
- Horizontal, vertical and rectangular designs available.
- Diked design also available.
- Double-Wall design offers integral secondary containment which can be tested for tightness on-site throughout the tank life.
- Interstitial space can be monitored for leak detection.
- Primary storage tank and secondary containment are compatible with a wide range of fuels and chemicals.
- Coatings available per customer’s specifications.
CUSTOM FABRICATED
ABOVE GROUND TANKS

50,000 Gallon DW F921 Fuel tanks

12,000 Gallon Single-Wall Dual Compartment Tank on skids

20,000 Gallon Dike Tank

8,000 Gallon DW Stainless Steel Tank on skid

5000 Gallon Dual Product Skid Tank

12’ x 15 ft. tall Vertical UL tank with spiral staircase and top handrail
Greer fabricates standard and custom stairs, handrails, OSHA ladders, Caged ladders platforms and catwalks for your specific project needs.

Galvanized or powder coated finishes are available upon request.

Bring us your ideas, and we will provide you an estimate.
**CNC Plasma**

Creative custom designs are manufactured from our CNC Plasma cutting system to meet our customer needs or wants. Steel or Aluminum up to 1-1/2” thick can be used.

**ATV Trailers**

We are proud to offer our durable ATV trailers. These trailers are capable of carrying up to 680 pounds and can be easily towed. It’s polyethylene body can withstand the harshest of conditions. The lids and floors are molded to hold the action packer tote securely and prevent items from moving around. The trailers are great for camping, hunting or yard work. They are available in green or black.

**Custom Industrial Tanks**

We manufacture tanks for many different liquids and applications; including boats, service trucks, trailers and RV’s. Greer Steel has full design and drawing capabilities. We can make any tank to fit your specifications.
Greer Steel is a distributor for some of the listed quality product lines. We offer all tank equipment and accessories; with products like filters, valves, vents, fill caps, meters, and pumps to fit your needs.

We can handle all your Engineering & Design Service needs. We also offer in-house installation of all accessories and tank equipment and can arrange for commercial delivery and/or shipment anywhere worldwide.
Greer’s History

Greer Tank & Welding was founded by Glenn Greer in 1952 at his home in Fairbanks, Alaska. Glenn manufactured tanks at his family's home until 1960 when he then built a shop for Greer Tank & Welding.

Expanding to Anchorage, Alaska in 1972, becoming Greer Tank, Inc., and Lakewood, Washington in 1995 becoming Greer Steel, Inc., the company has withstood the test of time and takes great pride in it’s products and customer satisfaction.

In 2012, the STI Board of Directors presented Greer Steel, Inc. with the “Platinum Award”; which acknowledges 10 years of Continuous Excellence.